





Best Kaizen

ADIK Plant : P14		TPM CIRCLE NO :-	2	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :	STORM	LOSS NO./STEP									
		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	A351	CELL NAME :	DRUM GEAR SHIFTER		M/C STAGE:	DTC			OPERATION:			Facing Drilling	
KAIZEN THEME :		KAIZEN IDEA :											
To Identify the motor running condition.		plastic fans need to add							BENCHMARK:		15 sec		
									TARGET:		2 sec		
									KAIZEN START:		20.03.19		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		27.03.19		
Hard to check the motor running conditions. Operator want to go near the motor and inspect.		Plastic small sized fans are connected to motors and radiators with metallic rod.							KAIZEN FINISH:		27.03.19		
									TEAM MEMBERS:				
									Mr.Manas		Mr.Mohan GS		
											Mr.murali		
									BENEFITS:-				
									Chances of Near miss is completely avoided				
WHY-WHY ANALYSIS:		BEFORE			AFTER				KAIZEN SUSTAINANCE				
Why1:- Hard to check the motor running conditions.									WHAT TO DO:				
Why2:- motor running indicators are not available									Irreversible Kaizen..				
									HOW TO DO: -----				
									FREQUENCY:				
									One time activity				
ROOT CAUSE		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT											
motor running indicators are not available		RESULTS: Setup change loss											
		1.Easy to identify the motor running condition.											
		2.It can withstand for long term.											
REGISTRATION NO.:		HD SCOPE INFORMATION IN OTHER PLANT											
DATE:		SR.NO.											
REGISTERED BY:		PLANT											
MANAGER SIGN: Mr. Manas Kumar Dey		WHEN											
		WHOM											
		STATUS											